

A Numerical Study on Smart Material Selection for Flapped and Twisted Morphing Wing Configurations

Mauricio Vicente Donadon¹, Lorenzo Iannucci²

ABSTRACT: The developments of innovative adaptive structures on Unmanned Aerial Vehicles (UAVs), such as morphing wings, can potentially reduce system complexities by eliminating control surfaces and their auxiliary equipment. This technology has the potential of allowing a UAV to adapt to different mission requirements or to execute a particular mission more effectively by maintaining an optimum airfoil section over a range of speeds for different segments of a mission profile. Studies on a number of smart materials candidates are currently available in the open literature to achieve wing morphing. The material selection depends on several factors including fast dynamic response, low weight, capability to operate over a wide range of flight conditions and low power consumption. This paper presents a review on smart materials technologies for UAV morphing wings. A numerical study in terms of power requirements is also presented for two morphing wing concepts: flapped and twisted wing planforms. The energy calculations for both morphing configurations were based on a two-step procedure. The first step consists of computing the aerodynamic energy using an in-house Vortex-Lattice (VL) based program. Subsequently the pressure field obtained from the first step is then mapped into a finite element mesh and the structural strain energy is calculated. The numerical results indicated that flapped morphing wings have a better aerodynamic performance when compared to twisted wings and different morphing levels can be achieved using lighter smart materials with lower specific energy for this configuration.

KEYWORDS: Morphing wings, Smart materials, Wing design.

INTRODUCTION

The goal of multi-mission capability in military and civil air vehicle systems has created a need for technologies which allow drastic wing shape changes during flight. Since most current aircraft are fixed-geometry, they represent a design compromise between conflicting performance requirements in mission segments, such as high-speed cruise, low-speed loiter and low turn radius turn maneuver. If a hybrid aircraft is designed to combine several flights profiles, the wing design must maximize the overall efficiency of the anticipated mission. Through morphing, the aerodynamics of the aircraft can be adapted in order to optimize performance in each segment by changing shape features such as the camber of the airfoils and the twist distribution along the wing.

Adapting the shape of wings in flight allows an air vehicle to perform multiple, radically different tasks by dynamically varying its flight envelope. The wing can be adapted to different mission segments, such as cruise, loitering and high speed maneuvering by sweeping, twisting and changing its span, area and airfoil shape. Within this context, morphing wing technology is considered to be a key component in next-generation unmanned aeronautical vehicles (UAVs) for military and civil application. The design of UAVs demands a multidisciplinary integration of different engineering areas, including aerodynamics, structural elasticity, control and actuators/sensors dynamics as schematically shown in Fig. 1. The work presented in this paper is part of an ongoing international research program on UAVs between the Department of Aeronautics, at Imperial College

¹Instituto Tecnológico de Aeronáutica – São José dos Campos/SP – Brazil ²Imperial College London – London – United Kingdom

Author for correspondence: Mauricio Vicente Donadon | Instituto Tecnológico de Aeronáutica | Praça Eduardo Gomes, 50 – Vila das Acácias | CEP: 12228-901 São José dos Campos/SP – Brazil | Email: donadon@ita.br

Received: 02/26/2014 | Accepted: 07/25/2014

London-UK, and the Instituto Tecnológico de Aeronáutica-ITA, in Brazil. The paper is focused on a review on smart materials technologies for UAV morphing wings. A numerical study in terms of power requirements is also presented for two morphing wing concepts: flapped and twisted wing planforms. The energy calculation for both morphing configurations is based on a two-step procedure. The first step consists of computing the aerodynamic energy using an in-house Vortex-Lattice (VL) based program. Subsequently, the pressure field obtained from the first step is then mapped into a finite element mesh and the structural strain energy is calculated.

REVIEW ON MORPHING WING TECHNOLOGY

MORPHING WING CONCEPTS

The different concepts based on smart material technology, currently available in the open literature for UAV's flight control, can be classified into four distinct groups according to the adopted solution strategy (Fontanazza *et al.*, 2006):

- Wings with local morphing capabilities;
- Wings with global morphing capabilities;
- Composite wings with multi-stable structural behaviour;
- Wings with variable stiffness structural parts.

The solutions adopted for wings with local morphing capabilities rely on the deformation of compliant parts of the wing. Examples of wings with local morphing capabilities were presented by Lim *et al.* (2005), in which the authors proposed a compliant trailing edge configuration with lightweight piezo-composite actuator (LIPCA), bonded on the upper part of the skin. Kota *et al.* (2003) proved the effectiveness of novel compliant mechanisms to change the wing chamber of an airfoil to minimise drag without causing flow separation (Fig. 2)

In this case, power is required in order to deform both the (compliant) structure and to generate the required aerodynamic forces. Because of the high chord-wise bending stiffness of a typical closed wing section, twisting the whole wing, or part of the wing, would be more effective (Barrett and Brozoski, 1996). The solution adopted for wings with global morphing capabilities implies in deforming the whole wing, such as twisting the wing along its entire span. This solution

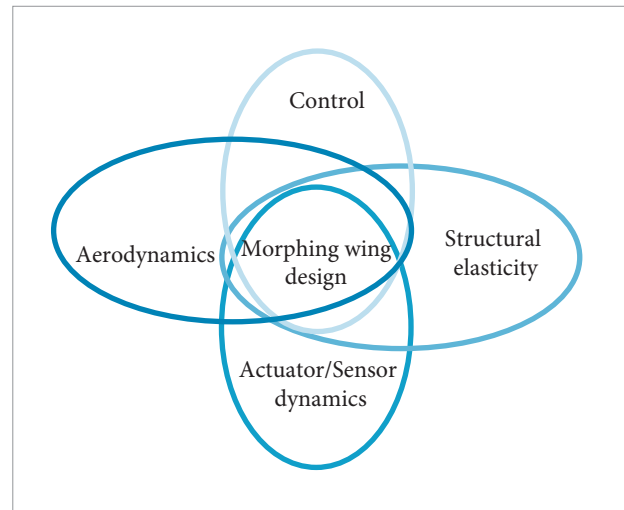


Figure 1. UAVs design methodology.

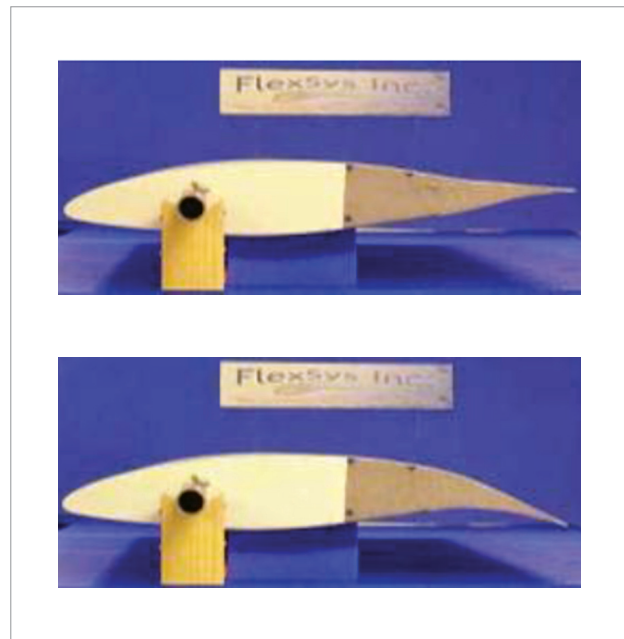


Figure 2. Trailing edge control (Flexsys Inc.).

has been considered for flight control of fixed wing aircraft, rotorcraft, and missiles. Previous concepts made use of directionally attached piezoelectric actuators (DAP), embedded within the outer skin of high aspect ratio wings (Barrett and Brozoski, 1996). For low aspect ratio wings and missiles fins, designs with integral main spar and active torque plate were considered (Barrett, 1995). Later designs employed a bending element included into the wing, in order to achieve greater deflections, actively pitching the aerodynamic surface.

More recently, Cesnik and Brown (2003) studied a solution with anisotropic piezocomposites (AFCs) distributed along a high aspect ratio wing. It has been concluded that novel single crystals fibre composites may be capable of providing the required control capability. Composite wings with multi-stable structural behaviour exploit the possibility of changing the shape of an unsymmetric composite laminate from one stable position to another, supplying a small amount of energy (Schultz, 2005) to promote mode switching. The advantage is that no further power is required to keep the structure at an equilibrium configuration. The main drawback is that few (two or three) stable shapes are possible so that the resulting control system could not be used for manoeuvring over different range of speeds.

Wings with variable stiffness structural parts exploit the energy on the fluid (aerodynamic forces) rather than directly using the smart actuators to change the shape of the wing. Griffin and Hopkins (1997) suggested the Variable Stiffness Spar (VSS) concept in order to improve the manoeuvrability of flexible aircrafts (e.g. to counteract aileron reversal). The solution is based on the simultaneous actuation of a control surface and modification of the wing stiffness. In the VSS, a spar made of separated parts, linked with hinges, can be rotated in order to change its ability to react the shear forces (Chen *et al.*, 2000). Another design, the Torsion-Free (TF) wing concept, consists of two closely spaced very stiff spars which carry most of the shear. The stiffness of the other spars is reduced in order to produce a wing with low torsional stiffness. Two VSS, placed along the leading and trailing edge, are used to tune the wing torsional stiffness (Chen *et al.*, 2000). The TF concept was also investigated by Changho *et al.* (2002), employing variable stiffness Shape Memory Alloys (SMA) spars to increase roll effectiveness. Amprikidis *et al.* (2005) have recently developed an “adaptive internal structure” to twist a wing, by moving the position of the elastic axis. This can be obtained by rotating two spars or changing their chord-wise position. With this approach, a considerably lower amount of energy is required to twist the wing and keep it in the desired position. For the specific problem of UAV roll control, third and fourth concepts seem to be the most promising ones. Smart materials can be employed either to twist the whole wing or to tune its stiffness. For the latter solution, in order to guarantee fast response and high

efficiency, the use of “active materials” in an “intrinsically adaptive” mode is a requirement.

CANDIDATE MATERIALS FOR SMART MORPHING WINGS

Smart materials are able to respond to a stimulus in a useful and reproducible manner (Suleman, 2001). The materials themselves are not “smart”, in the sense that they passively react to an input rather than making decisions or adapting themselves to the environment. A more accurate definition proposed by Kornbluh *et al.* (2004) classifies them into “Intrinsically adaptive materials” and “Active materials”. Intrinsically adaptive materials are materials subjected to transformations in their molecular or microscopic structure due to a particular external stimulus (usually characterized by a small energy content regarding the deformation energy within the material), resulting in changes in mechanical properties. The SMA and shape memory polymers (SMP) are examples of intrinsically adaptive materials. Active materials act as transducers, converting some forms of energy (typically electrical, magnetic, and thermal) into mechanical energy. Electroactive polymers, piezoelectric ceramics, and magnetostrictive (Terfenol-D) are some examples of active materials. Active materials with high electromechanical coupling can also be used in an “intrinsically adaptive mode”; in this case, they require less power supply, but their performance are more limited.

The main advantages in using smart materials rather than conventional pneumatic or hydraulic actuators are the reduced complexity and improved reliability of the system. Similarly, the potential weight saving and the possibility of using active materials as both actuators and sensors within the structure are clear advantages. The ‘best’ materials and concepts to adopt depend on the specific morphing purpose. Since the aim is to change the shape of the wing for flight control, the morphing system should exhibit:

- Relatively fast dynamics;
- Capability to operate over a wide range of flight conditions;
- High reliability;
- Capability of repetitive actuations;
- Robustness against uncertainties and disturbances (e.g. gusts);
- Low power consumption;
- Insensitivity to environment variation.

Hence, the ideal material should respond quickly to the external stimuli, be capable of large and recoverable free strains, transform effectively the input energy into mechanical energy, and not to be affected by fatigue issues. Table 1 reports the main characteristics of the most common smart materials (maximum free strain, maximum stress, deformation energy density, efficiency, and relative speed of response). SMAs and SMPs can undergo large free strains and exhibit large blocking forces, but they have slow response and limited efficiency. Piezoelectric Ceramic (PZT) and single crystal piezoceramics, exhibit a much lower free strain, but they are electrically activated, capable of producing quite high blocking forces, and sensibly more efficient ones too. Electroactive polymers exhibit good properties, although they can produce low blocking stress.

ACTUATION ENERGY REQUIREMENTS ANALYSIS FOR MORPHING AIRFOILS

One of the most important issues and concerns in smart wing technology have been the actuation energy and power which have to be provided by the vehicle onboard power system. Naturally, a smart wing may almost always require the deformation of some, preferably secondary, wing structure with the actual power requirements heavily dependent on the wing structural

realization and actuation scheme. For the present study, actuation energy of the deformable parts of the wing have been calculated on the basis of the work performed by the aerodynamic forces during the wing morphing in the aerodynamic flow field. The computation of the aerodynamic work has been carried out using an in-house computational program based on the VL method (Donadon and Iannucci, 2006a). The program enables the prediction of lift, pressure distribution, rolling and pitching moment calculations for flapped and twisted wing planforms.

AERODYNAMIC ENERGY COMPUTATION

The term aerodynamic energy defined here refers to the total energy induced by the pitching moment acting on the deformable parts of the wing. Thus, the expressions for the aerodynamic energy for flapped and twisted wings can be respectively written as follows

$$W_h = \int_0^{\theta_f} M_y^h(\theta) d\theta = \int_0^{\theta_f} \sum_{n=1}^N \Gamma_n \Delta y_n x_n^h d\theta \quad (1)$$

$$W_t = \int_0^{\theta_t} M_y^t(\theta) d\theta = \int_0^{\theta_t} \sum_{n=1}^N \Gamma_n \Delta y_n x_n^t d\theta \quad (2)$$

where $M_y^h(\theta)$ is the pitching moment around the flapping line, $M_y^t(\theta)$ is the pitching moment around the twisting line, θ is the flap tip deflection and θ_t is the wing tip twisting angle. Δy_n is the elemental spanwise length, M_n^h is the distance between the elemental leading vortex segment and the flapping line

Table 1. Most common smart materials (Fontanazza *et al.*, 2006).

Material	Max. Strain (%)	Max. Stress (MPa)	Elastic energy density (J/g)	Max. Efficiency (%)	Relative speed
Dielectric Polymer Acrylic	215	16.2	3.4	60-80	Medium
Silicone	63	3	0.75	90	Fast
Electrostrictor Polymer P(VDF-TrFE)	4	15	0.17	---	Fast
Piezoelectric Ceramic (PZT)	0.2	110	0.013	>90	Fast
Single Crystal (PZN-PT)	1.7	131	0.13	>90	Fast
Polymer (PVDF)	0.10	4.8	0.0013	n/a	Fast
SMA (TiNi)	>5	>200	>15	<10	Slow
SMP	100	4	2	<10	Slow
Terfenol-D	0.2	70	0.0027	60	Fast
Conducting polymer (Polyaniline)	10	450	23	<1	Slow

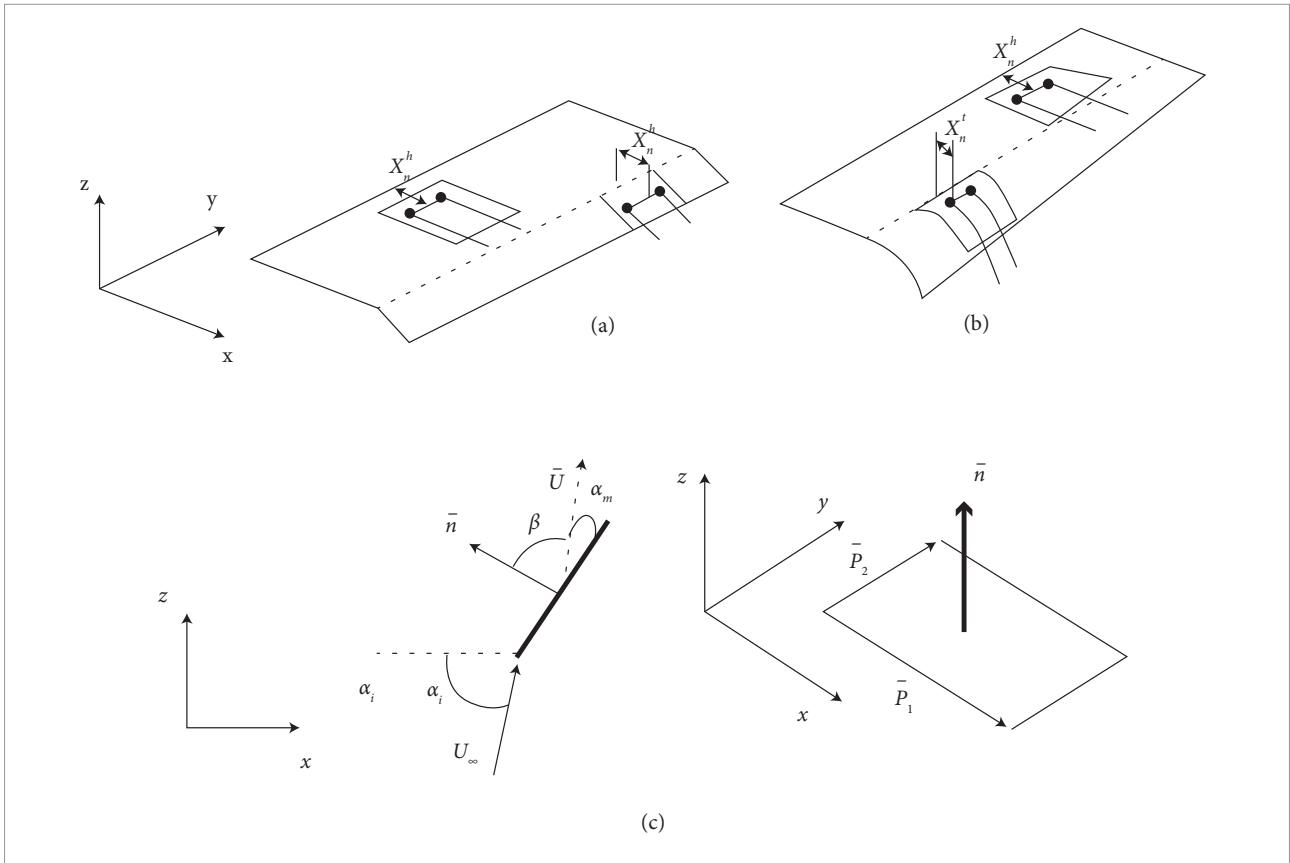


Figure 3. (a) reference line for pitching moment calculations for flapped wing, (b) reference line for pitching moments calculations for twisted wing and (c) elemental angle of attack.

and X_n^t is the distance between the elemental leading vortex segment and the twisting line, as shown in Fig. 3 (b). N is the total number of panels and Γ_n is the elemental vortex strength obtained by solving the following linear system of equations,

$$\{\Gamma_n\} = \left[\bar{C}_{m,n}^w - \bar{C}_{m,n}^s \tan(\Psi_n) \right]^{-1} 4\pi U_\infty \{\alpha_m\} \quad (3)$$

where $\bar{C}_{m,n}^w$ and $\bar{C}_{m,n}^s$ are the downwash and sidewash influence coefficients, respectively, computed according to the Biot-Savart Law (Bertin, 1989). Ψ_n is the elemental wing dihedral angle, U_∞ is the air flow velocity and α_m is the elemental angle of attack schematically illustrated in Fig. 3 (c).

INCREMENTAL PRESSURE COEFFICIENT CALCULATION

The incremental pressure coefficient for the n -th panel of the wing is given by (Lamar and Margason, 1971)

$$\Delta c_{p,n} = \frac{2\Gamma_n}{c_n U_\infty} \quad (4)$$

where c_n is the elemental chord. The resultant pressure acting on each panel of the wing can be written in terms of the incremental pressure coefficients as follows

$$\Delta P_n = \frac{\rho U_\infty^2}{2} \Delta c_{p,n} \quad (5)$$

WING STRUCTURE STRAIN ENERGY

The wing structure strain energy is given by

$$U = \frac{1}{2} \iiint \{\epsilon\}^T \{\sigma\} dV \quad (6)$$

where V is the volume occupied by the structural elements of the wing, $\{\sigma\}$ and $\{\epsilon\}$ are the stress and strain vectors, respectively. By using the finite element method, Eq. (6) can be rewritten in terms of the wing stiffness matrix and nodal displacement vector as follows

$$U = \frac{1}{2} \{\delta\}^T [K] \{\delta\} \quad (7)$$

where U is the total strain energy generated during the wing morphing process in the presence of the aerodynamic pressure field, together with the actuation forces provided by the smart materials to deform the wing.

NUMERICAL SIMULATIONS

This subsection presents a numerical study in terms of actuation energy requirements for both flapped and twisted morphing wing configurations. The chosen wing dimensions as well as flight conditions are typical of small UAVs and they are listed in Tables 2 and 3, respectively. A NACA 0012 airfoil section with dimensions shown in Fig. 4 was assumed for both wings. Both wings have flexible trailing edges made of elastomeric skins, starting at 70% of the chord (region indicated by red dashed line in Fig. 4) and extending up to the full-length chord dimension of the wings. The mechanical properties of the elastomeric skins are depicted in Table 4. In order to compute the pressure field as well as the aerodynamic work induced by the airflow, an in-house VL program (Donadon and Iannucci, 2006a) based on the formulation described in the previous sections was used. Full wing models were required for both wing configurations in order to obtain the resultant pressure field. Once the pressure field was determined, the aeroelastic problem was then solved by mapping the differential pressure field into a finite element model of the deformable parts of the wing and the required elastic energy density determined. The finite element models were developed using the rectangular four-node bi-linear Mindlin shell elements (S4R), with reduced integration available in ABAQUS/Standard finite element code. The structural analyses were

carried out assuming that the trailing edge was clamped to the remaining part of the wing. The meshes used for the structural and aerodynamic simulations were the same in order to allow a direct pressure mapping between lattices and finite elements.

For the flapped wing, the hinging line was positioned at 70% of the chord and the final flap deflection was assumed to be 10° . A convergence study for the pressure field values indicated that a mesh density of 20 elements, spanwise by 10 elements chordwise, gives results within an accuracy of less

Table 2. Wing dimensions.

Spanwise length [m]	1.40
Root chord [m]	0.27
Tip chord [m]	0.27
Angle of Attack [Degrees]	3.0
Flap deflection (for the flapped wing) [Degrees]	10.0
Twisting angle at the wing tip (for the twisted wing) [Degrees]	10.0

Table 3. Flight conditions and air properties.

U_∞ [m/s]	40.0
Altitude [m]	1000
ρ [kg/m ³]	1.117

Table 4. Mechanical properties for the elastomeric skin (Donadon and Iannucci, 2006b).

E [MPa]	6.90
ν	0.30
ρ [kg/m ³]	1080

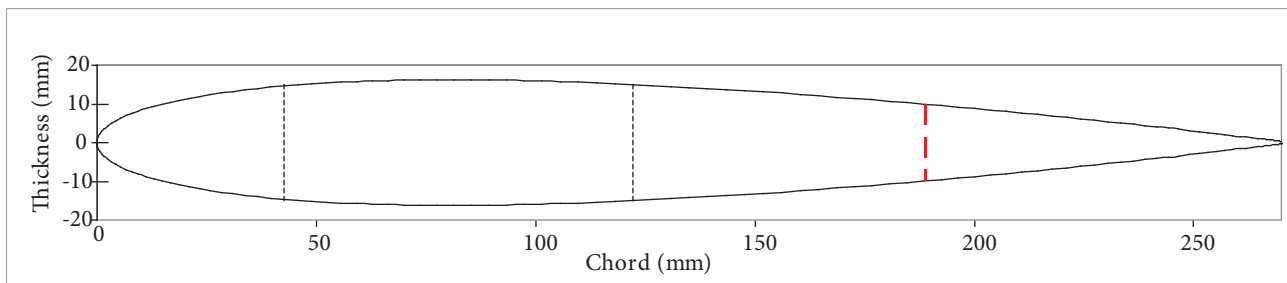


Figure 4. NACA 0012 airfoil section.

than 1% when compared to finer meshes and, for this reason, this mesh density was used throughout this work. A typical VL mesh for the flapped wing is shown in Fig. 5.

Figure 6 shows the numerical results in terms of pressure distribution for the flapped wing. It can be seen that there is a singularity in the pressure distribution around the hinging line, as expected. This singularity is due to the change in the local angle of attack, which increases the vorticity strength in that region, affecting both lift and pressure distributions.

The dimensions and flight conditions for the twisted wing were assumed to be the same as those defined for the flapped wing in order to provide a direct comparison between both wings planforms in terms of lift, pressure distribution, aerodynamic energy and required elastic energy density. The twisting line was placed at 70% of the chord extending throughout the wing span length. The VL mesh and the pressure distribution for the twisted wing are shown in Figs. 7 and 8, respectively.

It can be seen from Fig. 8 that there is an increase in both lift and pressure distributions towards the tip of the wing due to the change of the local angle of attack in that region. It also can be noticed that the lift generated by the twisted wing is lower than the lift generated by the flapped wing. The pitching moment about the twisting line is also lower than the one obtained for the flapped wing. The higher values of pitching moment for the flapped wing were expected, because in the twisted wing, just part of the trailing edge is deflected whilst in the flapped wing the whole trailing edge is deflected. Figure 9 shows a comparison in terms of lift generation between the flapped and twisted wings for flap deflection and the local wing twisting angles ranging from 0° up

to 10°. A comparison in terms of aerodynamic energy generated by flapped and twisted wing planforms is presented in Fig. 10.

Figure 11 compares the aeroelastic strain field induced in the trailing edge portions of the flapped and twisted morphing wings.

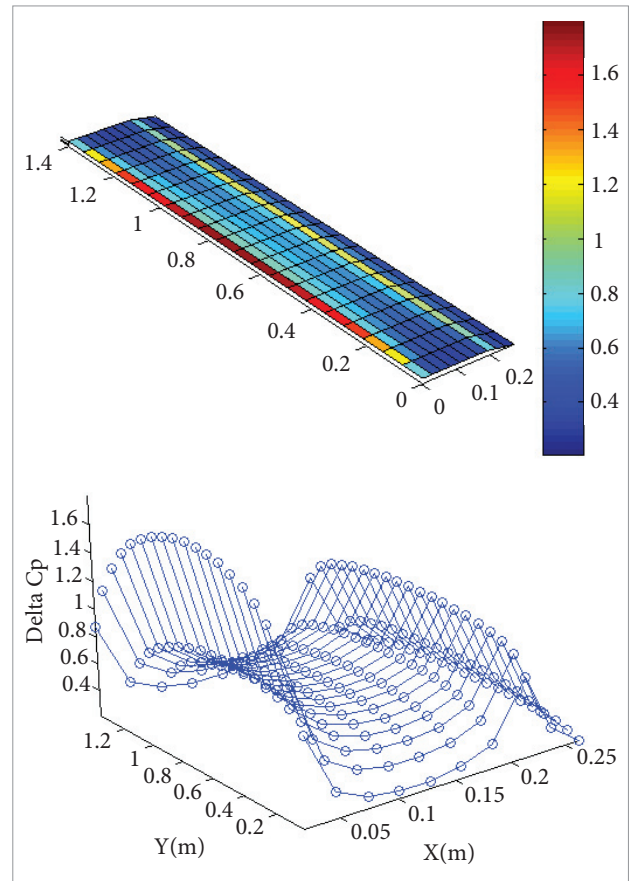


Figure 6. Pressure distribution for the flapped wing.

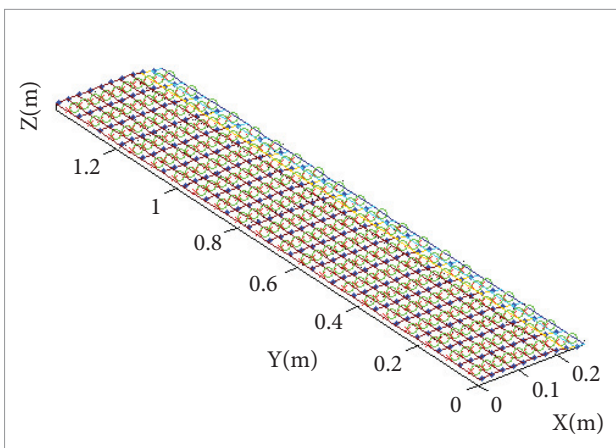


Figure 5. Vortex lattice mesh for the flapped wing.

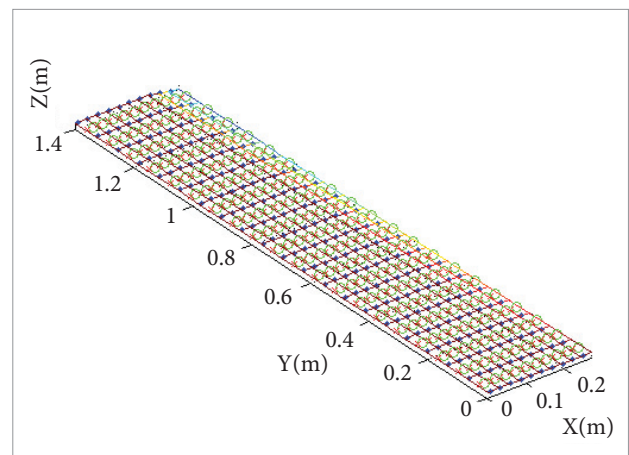


Figure 7. Vortex lattice mesh for the twisted wing.

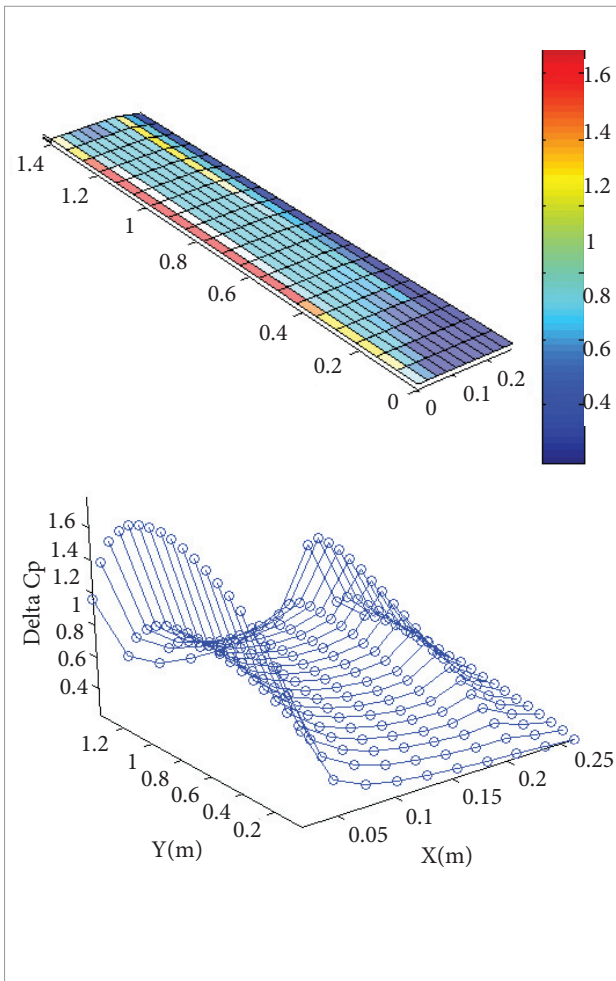


Figure 8. Pressure distribution for the twisted wing.

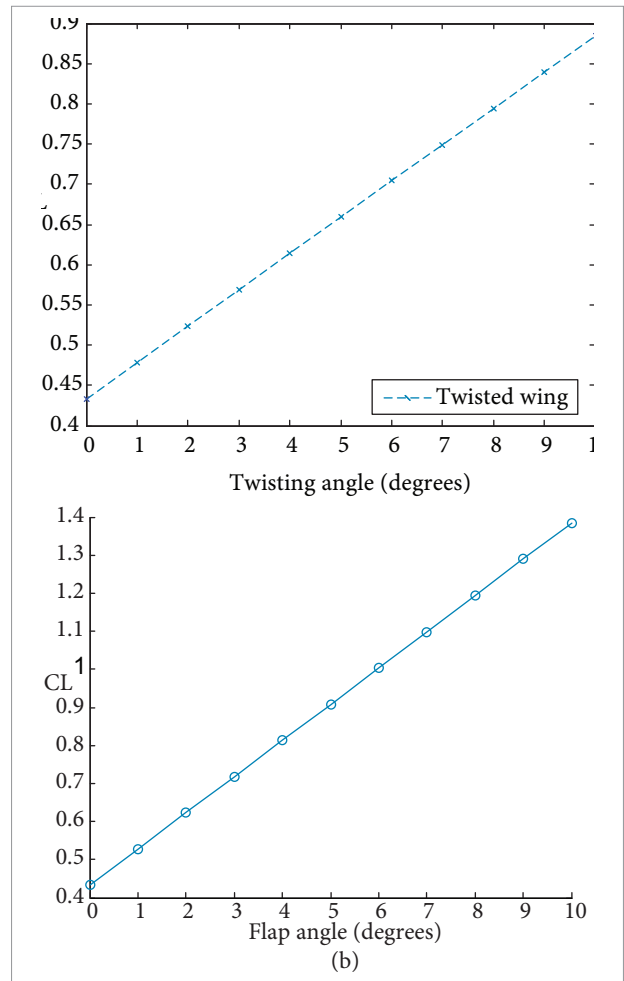


Figure 9. Lift generation comparison between twisted (a) and flapped (b) wings.

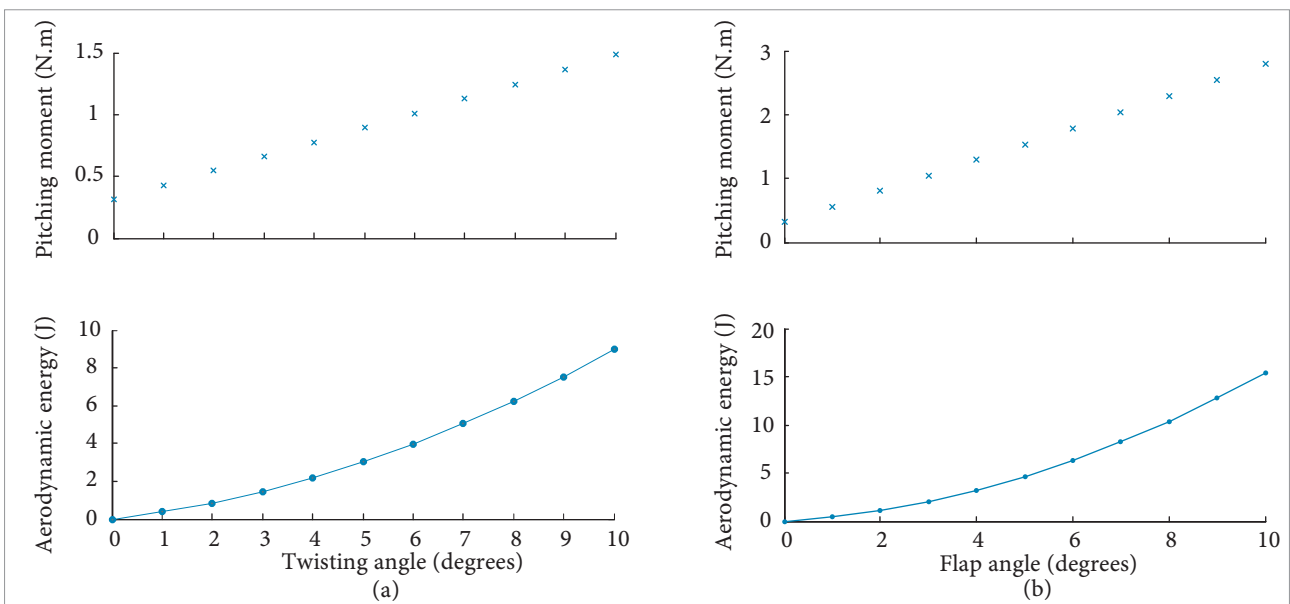


Figure 10. Comparison between aerodynamic energies for twisted (a) and flapped wings (b).

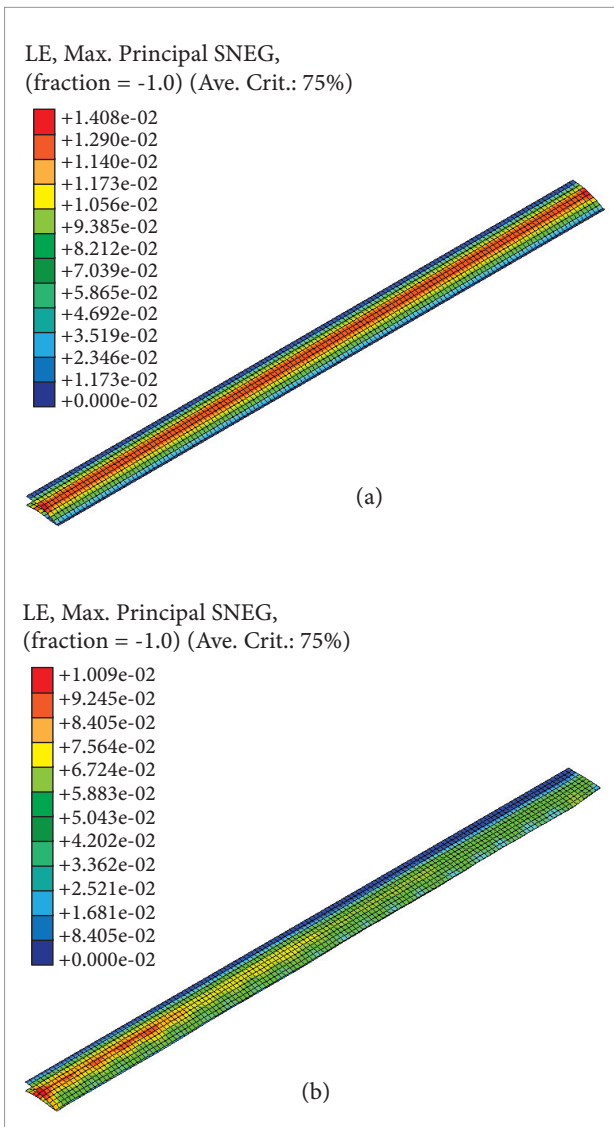


Figure 11. Aeroelastic strain field induced in the trailing edge portions flapped (a) and twisted morphing wings (b).

Table 5 compares the required elastic energy density for both morphing wing configurations. It can be seen that twisted configuration requires less actuation energy than flapped wing configuration. On the other hand, the aerodynamic performance in terms of lift generation is much better for the flapped morphing configuration. Comparing the required elastic energy density for both wing configurations with the values provided in Table 1, one can see that only materials 2, 3, 4, 5, 7, 8, and 10 are able to provide the amount of elastic energy density required to deform the wings and sustain them against the aerodynamic pressure field. However, only Single Crystal (PZN-PT) can provide a fast response with maximum efficiency for both morphing configurations.

Table 5. Energy quantities computed for flapped and twisted morphing wing configuration.

	Flapped	Twisted
Strain energy (J)	0.0760	0.0250
Aerodynamic energy (J)	15.00	9.00
Elastic energy density (J/g)	0.0060	0.0036
Max. Stress (MPa)	0.100	0.072
Max. Strain (%)	1.40	1.01

CONCLUSIONS

A review on smart materials technologies and concepts for morphing wing structures was presented and discussed in this paper. A formulation based on the Vortex Lattice Method (VLM) was proposed in order to compute the pressure distribution, lift generation and aerodynamic energy for both flapped and twisted morphing wing planforms. The proposed formulation has been implemented into MATLAB software. Numerical simulations were carried out for a typical small UAV, considering two morphing concepts: flapped and twisted wing configurations. The numerical results indicated that the flapped wing generated higher lift when compared to the twisted wing for the same deflection range. However, less aerodynamic power was required to sustain the twisted wing against the aerodynamic loads. These findings indicated that flapped wing configurations have a better aerodynamic performance when compared to the twisted wing, however, there is still a need of further investigation considering global twisting instead of twisting just part of the wing. A better aerodynamic performance means that the deformable parts of the wing can be made of lighter smart materials with lower specific energy, which allows the fabrication of lighter aircrafts with higher performance and less fuel consumption. The preliminary study presented in this paper suggests Single Crystal (PZN-PT) materials as potential candidates for smart morphing wing structures due to its fast response with maximum efficiency for both morphing configurations studied in this work.

ACKNOWLEDGEMENTS

The authors acknowledge the financial support received for this work from BAe Systems-UK through FLAVIIR SEEDCORN PROJECT.

REFERENCES

- Ampridikis, M., Cooper, J.E., Rogerson, C. and Vio, G., 2005, "On The Use of Adaptive Internal Structures for Wing Shape Control", 46th AIAA/ASME/ASCE/AHS/ASC Structures, Structural Dynamics and Materials Conference, Austin, TX.
- Barrett, R. and Brozowski, F., 1996, "Adaptive Flight Control Surfaces, Wings, Rotors and Active Aerodynamics", Proceedings of the SPIE – International Society for Optics and Photonics, San Diego, CA, v 2717.
- Barrett, R., 1995, "All-Moving Active Aerodynamic Surface Research", Smart Materials and Structures, Vol. 4, No. 2, pp. 41-44. doi: 10.1088/0964-1726/4/2/001.
- Bertin, J. J., 1989, "Aerodynamics for Engineers", 2nd Edition, Prentice-Hall Inc.
- Cesnik, C. E. S. and Brown, E. L., 2003, "Active warping control of a joined-wing airplane configuration", 44th AIAA/ASME/ASCE/AHS/ASC Structures, Structural Dynamics and Materials Conference, Norfolk, VA.
- Chen, P. C., Sarhaddi, D., Jha, R., Liu, D. D., Griffin, K. and Yurkovich, R., 2000, "Variable Stiffness Spar Approach for Aircraft Maneuver Enhancement Using ASTROS", Journal of Aircraft, Vol. 37, No. 5, pp. 865-871. doi: 10.2514/2.2682.
- Changho, N., Chattopadhyay, A. and Youdan K., 2002, "Application of Shape Memory Alloy (SMA) Spars for Aircraft Maneuver Enhancement", Proceedings of the SPIE - International Society for Optics and Photonics, San Diego, CA, v 4701.
- Donadon M. V. and Iannucci L., 2006a, "A Vortex Lattice Program to Compute Aerodynamic Loads in Flapped and Twisted Wing Planforms", Internal Report-Flaviir SeedCorn Project, Department of Aeronautics, Imperial College London, London, UK .
- Donadon M. V. and Iannucci L., 2006b, "Morphing Wing Concepts and Smart Coupons Manufacturing", Internal Report- Flaviir SeedCorn Project, Department. of Aeronautics, Imperial College London, London, UK.
- Fontanazza, A., Talling, R., Jackson, M., Dashwood, R., Dye, D. and Iannucci, L., 2006, "Morphing Wing Technologies Research", Proceedings of the 1st SEAS DTC Technical Conference, Edinburgh, Scotland (CD ROM).
- Griffin, K. E. and Hopkins, M. A., 1997, "Smart Stiffness for Improved Roll Control", Journal of Aircraft, Vol. 34, No. 3, pp. 445-447. doi: 10.2514/2.2191.
- Kota, S., Hetrick, J., Osborn, R., Paul, D., Pendleton, E., Flick, P. and Tilmann, C., 2003, "Design and Application of Compliant Mechanisms for Morphing Aircraft Structures", Proceedings of the SPIE - International Society for Optics and Photonics, San Diego, CA, v 5054.
- Kornbluh, R. D., Prahlad, H., Pelrine, R., Stanford, S., Rosenthal, M. A. and von Guggenberg, P. A., 2004, "Rubber to Rigid, Clamped to Undamped: Toward Composite Materials with Wide-Range Controllable Stiffness and Damping", Proceedings of the SPIE - International Society for Optics and Photonics, San Diego, CA, v 5388.
- Lim, S. M., Lee, S., Park, H. C., Yoon, K. J. and Goo, N. S., 2005, "Design and Demonstration of a Biomimetic Wing Section Using a Lightweight Piezo-composite Actuator (LIPCA)", Smart Materials and Structures, Vol. 14, No. 4, pp. 496-503. doi: 10.1088/0964-1726/14/4/006.
- Lamar, J. E. and Margason, J. R., 1971, "Vortex-lattice fortran program for estimating subsonic aerodynamic characteristics of complex planforms", NASA TN D-6142.
- Schultz, M. R., 2005, "A New Concept for Active Bistable Twisting Structures", Proceedings of the SPIE - International Society for Optics and Photonics, San Diego, CA, v 5764.
- Suleman, A., Ed., 2001, "Smart structures: application and related technologies", Springer Wien New York, NY.